Fully Digital Inverter DC SAW Power Source



Mach Weld 1200 - I CC/CV DC OUTPUT

Solution for the welding universe



Specifications	MW 1200 - 1
Control Mode	Inverter
Mains supply	415V± 20%, 3Ph, 50Hz
Rated input power	64KVA
Rated no load voltage	74V
Output current range	100 – 1200A
Full load rating	1200A/70%
Continuous load	1000A/100%
Protection class	IP21S
Insulation class	200°c
Dimensions, L x W x H	718 x 503 x 1007 mm
Weight	141 Kg

FEATURES

- 1. IGBT-based heavy-duty inverter DC power source for Submerged ARC Welding, Carbon Air Arc Gouging (CAAG), and Electro Slag Welding.
- 2. With unique high-power non-parallel inverter technology, the machine has simplified structure and reduced the potential failure points, avoiding the different current issues among the modules caused by the parallel method.
- 3. Digital inverter control, high accuracy, more stable ARC output.
- 4. Digital MCU intelligent control, fault self-diagnosis, output fault code.
- 5. Energy saving, economic and environment-friendly, efficiency up to 89%.
- 6. With the power supply voltage fluctuation compensation function, 20% voltage fluctuation is allowed.
- 7. The power factor can reach 0.94, which has little influence on the power grid.
- 8. Has multi protection function, such as overheating, over current, over voltage, under voltage, phase missing, etc.
- 9. CC/CV DC output optional.

ADDITIONAL FEATURES

- **Ø**1 High welding quality and high efficiency with DC TIG, and DC Stick.
- **22** Powerful Performances for pressure vessels, pipes, plant maintenance, etc.
- **☑∃** Low current is 5 to 400 Amp for thin plate to thick plate.

- **Ø**4 **Suitable for welding of different** thickness plates and materials.
- **☑5** Work with the gap and of all positions.
- **☑5** Excellent Dynamic Characteristics for Stable Arc.